

INSTALLATION

HINT:

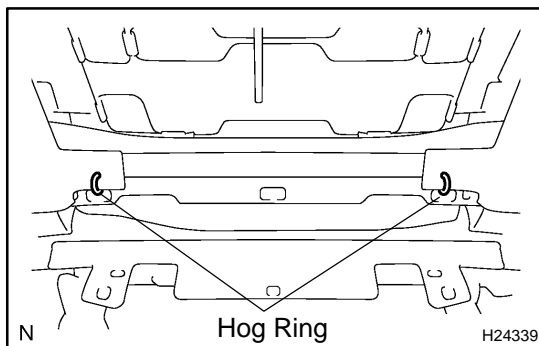
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

NOTICE:

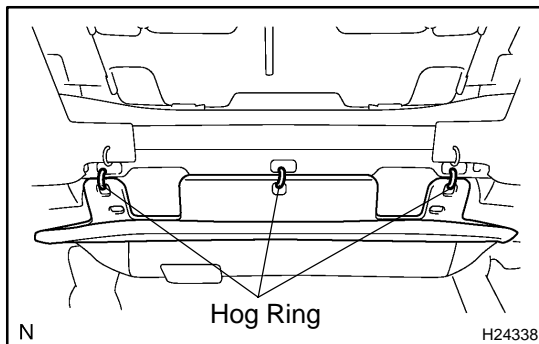
- If the side airbag assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the side airbag assembly with a new one.
- When installing the side airbag assembly, take care that it is not pinched between other parts.
- Never use airbag parts from another vehicle. When replacing parts, replace them with new ones.

1. INSTALL SEATBACK COVER AND PAD

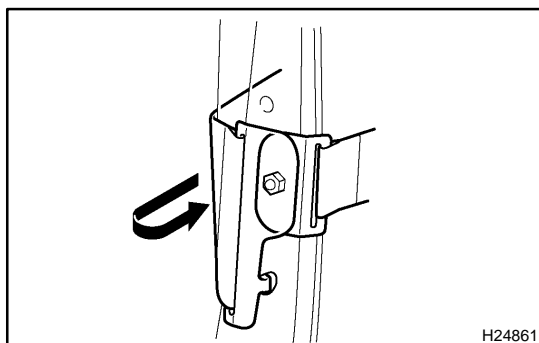
- (a) Install the seatback cover and pad to the seat frame assembly.



- (b) Install the seatback cover tubes with the hog rings to the seat frame assembly.



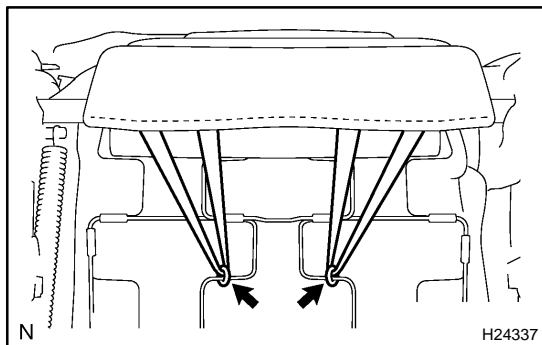
- (c) Install the hog rings to the seat frame assembly.



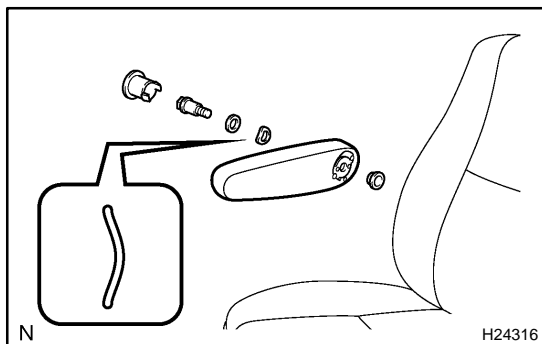
- (d) w/ Side airbag:
Connect the seatback cover bracket with the nut to the seat frame assembly.

Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)

- (e) Close the fastener.



- (f) Install the seatback cover belt to the seat frame assembly.



2. INSTALL ARMREST ASSEMBLY

- (a) Install the spacer to the armrest assembly.
- (b) Install the armrest assembly, armrest lock plate and armrest spacer with the bolt.

Torque: 37 N·m (377 kgf-cm, 27 ft-lbf)

HINT:

Install the armrest lock plate as shown in the illustration.

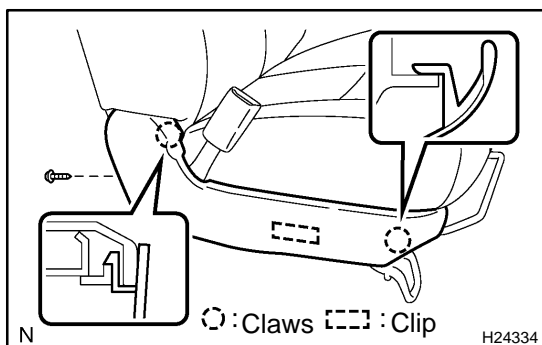
- (c) Install the armrest cap.

3. INSTALL FRONT SEAT INNER BELT

- (a) Install the front seat inner belt with the nut.

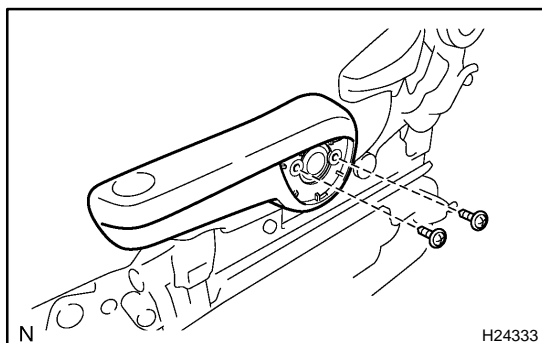
Torque: 42 N·m (428 kgf-cm, 31 ft-lbf)

- (b) Connect the connectors and wire harness clamps.



4. INSTALL SEAT CUSHION INNER SHIELD

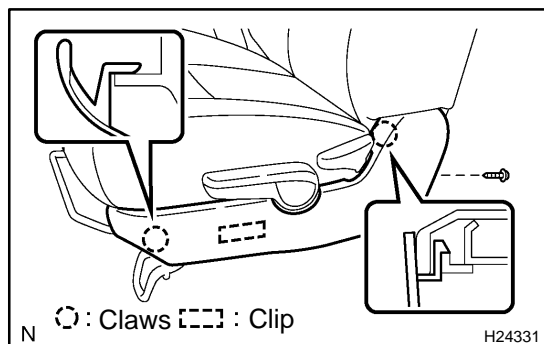
Install the seat cushion inner shield with the screw.



5. INSTALL VERTICAL ADJUSTER HANDLE

- (a) Install the vertical adjuster handle with the 2 screws.
- (b) Install the vertical adjuster handle cap.

6. INSTALL RECLINING ADJUSTER RELEASE HANDLE

**7. INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with the screw.

8. INSTALL HEADREST**9. INSTALL FRONT SEAT**

Mount the front seat to the vehicle.

NOTICE:

Be careful not to damage the body.

- (a) Connect the connectors.
- (b) Slide the front seat to the rearmost position.
- (c) Temporarily tighten the bolts on the front side, starting from the bolt on the inner side, and fully tighten them.
Torque: 37 N·m (377 kgf-cm, 27 ft-lbf)
- (d) Slide the front seat to the most front position.
- (e) Temporarily tighten the bolts on the rear side, starting from the bolt on the inner side, and fully tighten them.
Torque: 37 N·m (377 kgf-cm, 27 ft-lbf)

10. INSTALL SEAT TRACK COVERS**11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL****12. INSPECT SRS WARNING LIGHT (SEE PAGE [DI-1839](#))**